












Date: Wednesday, 10/06/2009 3:38:23 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PYLON PROTECTOR
Job Number : 48474	
Estimate Number : 13874	
P.O. Number :	Part Number : D39352
This Issue : 10/06/2009 S.O. No. :	Drawing Number : D3935 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 47378	Material :
Written By :	Due Date : 15/06/2009 Qty: 5 Um: Each
Checked & Approved By : MF 09-06-10	
Comment : Est Rev:A 09.04.22 new issue EC verified by:DD	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation:
Description :	
1.0	MLEXS125F6002904 GE PLASTICS LEXAN SHEET
 	
Comment: Qty.: 8.6940 sf(s)/Unit Total: 8.6940 sf(s) GE PLASTICS LEXAN SHEET 0.125" Batch: 111710 B 9-6-11	
2.0	WATER JET FLOW WATER JET
 	
Comment: FLOW WATER JET 1-Cut as per Dwg D3935 Dwg Rev: A Prog Rev: A B 9-6-11	
2- Deburr if necessary SAD 09-06-15 (S)	
3.0	QC2 INSPECT PARTS AS THEY COME OFF MACHINE
 	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE B 9-6-11	
4.0	QC8 SECOND CHECK
 	
Comment: SECOND CHECK S 09-06-16 (S)	
5.0	PACKAGING 1 PACKAGING RESOURCE #1
 	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 9/4/16 (S)	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PYLON PROTECTOR

Job Number: 48474

Part Number: D39352

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/17
MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-06-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	48474
Description: <i>WALL PYLON PROTECTOR, RH</i>		Part Number:	D3935-2
Inspection Dwg: D3935-2 Rev: A		Page 1 of 1	

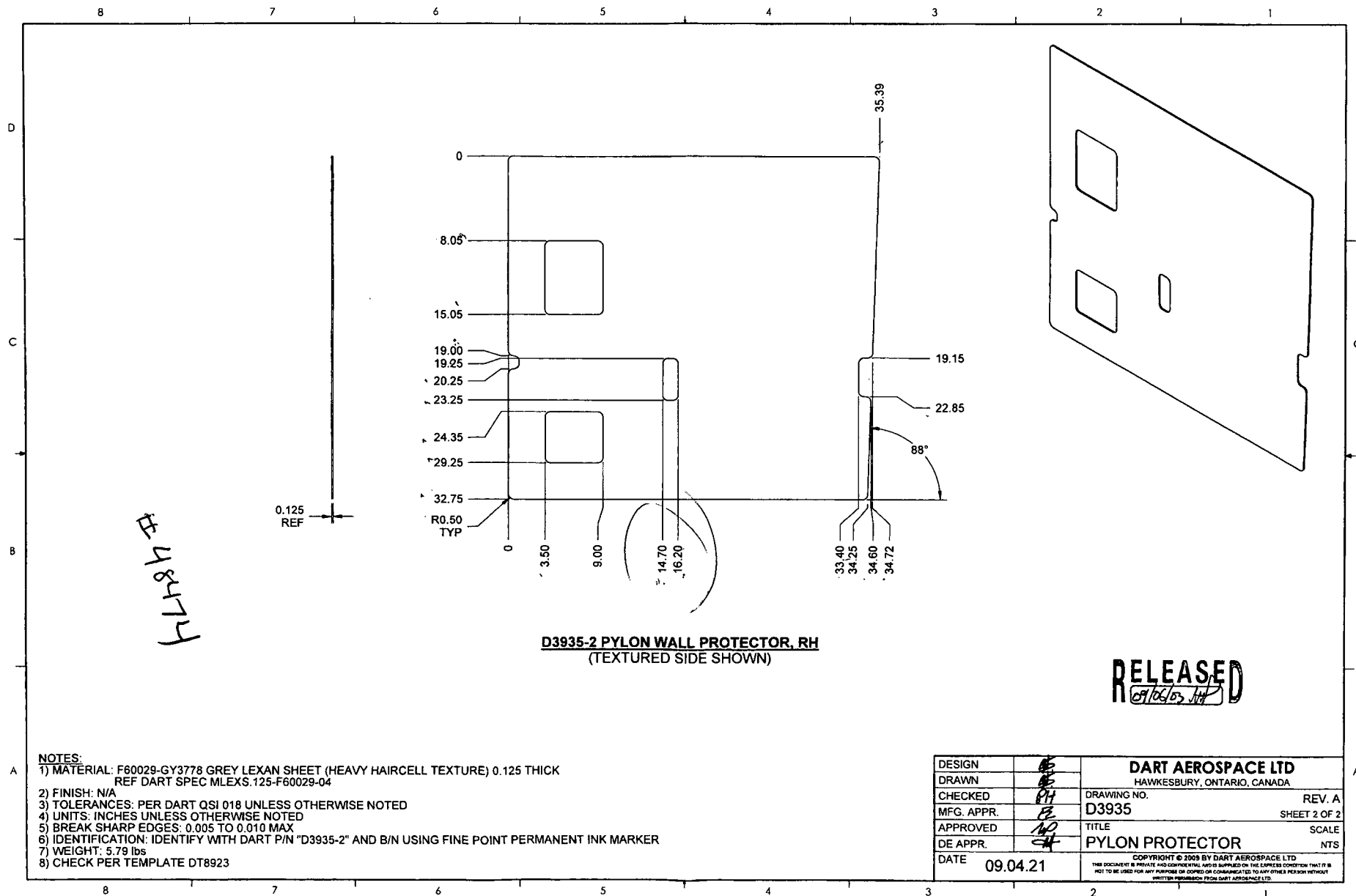
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	+/- .020	3.50	X			
9.00	+/- .030	9.00	X			
14.70	+/- .030	14.70	X			
16.20	+/- .030	16.20	X			
33.40	+/- .030	33.40	X			
34.25	+/- .030	34.25	X			
34.60	+/- .030	34.60	X			
34.72	+/- .030	34.72	X			
22.85	+/- .030	22.85	X			
19.15	+/- .030	19.15	X			
35.39	+/- .030	35.39	X			
8.05	+/- .030	8.05	X			
15.05	+/- .030	15.05	X			
19.00	+/- .030	19.00	X			
19.25	+/- .030	19.25	X			
20.25	+/- .030	20.25	X			
23.25	+/- .030	23.25	X			
24.35	+/- .030	24.35	X			
29.25	+/- .030	29.25	X			
32.75	+/- .030	32.75	X			
.125	+/- .016	.130	X			

Measured by: HB	Audited by: S	Prototype Approval: 1/15
Date: 9-6-15	Date: 09/06/16	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries